## F-18 Glutamine specifications as of August 2021 in the MSK IND

PRE-RELEASE TEST	DESCRIPTION	REQUIREMENTS FOR PASS
Appearance (particulates)	Visual inspection for color and particulates	Clear and Colorless
рН	USP <791> pH strips	pH must be between 5.0 and 7.5
Radionuclidic Identity	Half-life determination	105 – 115 minutes
Radiochemical Identity	HPLC - Compare retention time with reference standard	Sample retention time conforms to the reference standard retention time
Chemical Purity	HPLC	<ol> <li>L-Glutamine (2S,4R) mass of less than 100 micrograms per dose</li> <li>Total UV impurities mass of less than 100 micrograms per dose.</li> </ol>
Radiochemical Purity	HPLC	Radiochemical Purity > 80%
Residual Solvent Levels	Gas Chromatography	Ethanol: <5000 μg/mL Acetonitrile < 410 μg/mL Methanol <3000 μg/mL
Filter Integrity	Test bubble point	Meets pressure specified by manufacturer (>50psi)
Bacterial Endotoxin Levels	Limulus Amoebocyte Lysate (LAL) by PTS	< 5 EU/ml
Radioactive Concentration	Calculation	Radioactive concentration of NLT 1.2mCi at Tol for a maximum injection volume of 10mL
POST-RELEASE TEST	DESCRIPTION	REQUIREMENTS FOR PASS
Sterility	USP sterility test (USP <823>)	No growth observed in 14 days